

15-165

Solvent Based Adhesive

15-165 is a Solvent Based Adhesive designed to adhere expanded and extruded polystyrene board to itself or structural surfaces such as concrete, steel, aluminum or wood.

COLOR: Tan

ODOR: Mild in wet state, odorless when Dry

BASE: Synthetic rubber

VOLATILE MATERIAL: Aliphatic hydro-Carbons.

DENSITY: 9.2 +/- 0.3 lbs/gal

SOLIDS CONTENT: 70% +/- 3%

VISCOSITY: 300,000 – 340,000 CPS

COVERAGE: Applied by ¼ in. notched Trowel 30 – 40 sq. ft/gal.

APPLICATION TEMPERATURE RANGE: 35 degrees F to 100 degrees F

OPEN TIME: 20 minutes

SERVICE TEMPERATURE RANGE: 0 degrees F to 175 degrees F

SHELF LIFE: One year in unopened Container

CLEANUP: Mineral spirits

PHYSICAL AND CHEMICAL RESISTANCE: Excellent to water and oxidation.

APPLICATION SUGGESTIONS: Use ¼ inch trowel.

NOTICE TO PURCHASER: Please see the product label for Important limited warranty information.

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